

CNC Machinist – Second Shift

Pay: \$27.00 - \$29.00 per hour

Job description:

Job Title: CNC Vertical Mill or Lathe Machinist

Location: Kansas City

Status: Non-Exempt Department: Manufacturing

Summary: You will be responsible, as a CNC Vertical Mill or Lathe Machinist, for the operation of CNC machining equipment for the purpose of manufacturing parts as designed. This will include verification of parts made to design specifications. You will also be responsible for the handling of work orders through an ERP system, monitoring and recommending adjustments to routers for accurate recordings of time expenditures.

Normal business hours are 3:00 p.m. to 1:30 a.m. (30 min lunch) Monday – Thursday. Some Saturdays may be required (workload dependent).

Essential Duties and Responsibilities include but are not limited to the following:

1. You will demonstrate technical proficiency with vertical mill or lathe CNC milling machines, including set up, operation and tool changes.
2. You will have an understanding of simple G&M code editing.
3. You will be able to read and interpret engineering design prints.
4. You will verify machined parts to engineering design print specifications.
5. You will provide your own basic machine shop measuring tools and be able to use them effectively.
6. You will be able to effectively communicate with other machinists as well as immediate members of management.
7. You'll be responsible for maintaining a clean and safe work area.

Qualifications:

To perform this job successfully, you must be able to perform each essential duty satisfactorily. The requirements listed below are representative of the knowledge, skill, and/or ability required. Reasonable accommodation may be made to enable individuals with disabilities to perform the essential functions.

Education/Experience:

Three years of experience setting up and operating CNC vertical milling machines. Specific experience with HAAS vertical milling machines is beneficial.

Three years of experience setting up and operating CNC lathes. Specific experience with Mori Seiki Lathes is beneficial.

Must have the ability to respond and adjust to changing or new situations environments and maintain professionalism in dealing with co-workers.

Language Ability:

Ability to read and interpret documents such as mechanical drawings, safety rules, operating and maintenance instructions, and procedural manuals.

Math Ability:

Ability to apply concepts such as fractions, percentages, ratios, and proportions to practical situations.

Computer Skills:

To perform this job successfully, you must be able to operate a computer to log information into an ERP system.

Work Environment:

The work environment characteristics described here are representative of those associate encounters while performing the essential functions of this job. Reasonable accommodation may be made to enable individuals with disabilities to perform the essential functions.

Typical machine shops, production environment and working near moving mechanical parts. The noise level in the work environment can be loud.

Physical Demands:

The physical demands described here are representative of those that must be met by an associate to successfully perform the essential functions of this job. Reasonable accommodation may be made to enable individuals with disabilities to perform the essential functions.

The associate must regularly lift and /or move up to 50 pounds. Specific vision abilities required by this job include Close vision, Distance vision, Peripheral vision, Depth perception and Ability to adjust focus. While performing the duties of this Job, the associate is regularly required to stand; walk; use hands to finger, handle, or feel; reach with hands and arms; stoop, kneel, crouch, or crawl and talk or hear. The associate is frequently required to climb or balance. The associate is occasionally required to sit.

Behavior Standard:

Maintain a positive work atmosphere by acting and communicating in a respectful manner so that associates get along with customers, clients, co-workers and management.

Job Type: Full-time

Benefits:

- 401(k)
- 401(k) matching
- Dental insurance
- Flexible spending account
- Health insurance
- Life insurance
- Paid time off
- Vision insurance

Schedule:

- 10-hour shift
- Second/Night shift
- Monday to Thursday

Supplemental Pay:

- Overtime

Work Location: In person